

# Stainless Steel Spray bright grade



Gives surfaces a treated stainless steel look of e.g. V2A, V4A

WEICON Stainless Steel Spray bright grade is a surface coating based on acrylic resin and stainless steel pigments and resistant to chemicals, corrosion and weather. The alloy is comprised of chromium, nickel and manganese, amongst others. It provides a treated stainless steel look. Stainless Steel Spray "bright grade" can be used wherever a resistant and effective protective layer is required. WEICON Stainless Steel Spray "bright grade" can be used to repair damaged stainless steel parts on truck bodies, silos and pipelines, and in outdoor applications. It can also be used for decorative purposes and for the optical refinement of glass, wood, stone, ceramics and most plastics.

## Technische Daten

Application area	indoor and outdoor use	
Binder	Alkyd resin	
Pigment	Stainless steel and aluminium pigments	
Pigment purity	VA alloy approx. 98.5 %	
Metal content in dry film	~35 %	
Processing temperature	+5 to +35°C, ideally +18 to +35°C	
Recommended primer	Zinc Spray	
Consumption	120 ml/m <sup>2</sup>	
Layer thickness with 1.5 crosswise applications approx.	15 -25 µm	
dust-dry	10 min.	
cured after	10 h	
Cross cutting	DIN 53151/ISO 2409	Cross cutting test value 0 to 1
Salt spray test	DIN 50021/DIN 53167	> 140 h
Cylindrical mandrel bend test	DIN EN ISO 1519	no hairline cracking
Topcoat	not required	
Density	0,9 g/cm <sup>3</sup>	
Temperature resistance	-50°C to +300°C	
Shelf life	24 mon.	

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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## Surface and anti-corrosion coating

### Surface pre-treatment

Clean and degrease surfaces with WEICON Surface Cleaner.

### Processing

Shake can before use, until the mixing pea is clearly audible. Apply evenly at room temperature (approx. +20 °C) from a distance of approx. 25 cm in crosswise layers. Dust-dry after 15 min., fully cured after approx. 10-12 hours.

### Storage

Pressurized container. Protect from direct sunlight and temperatures above +50°C.

### Safety and health

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

### Available sizes:

11104400 Stainless Steel Spray bright grade, 400 ml

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