WEICON

WEICONLOCK®

WEICONLOCK® AN 305-10 Flange sealing





Flange sealing | high-temperature-resistant | BAM

Flange sealing, high-temperature-resistant

Technische Daten

| Colour | | orange |
|---|------------------|-----------------|
| Gap bridging up to max. | | 0,5 mm |
| Breakaway torque | | 18 - 25 Nm |
| Prevail torque | | 15 - 25 Nm |
| Shear strength Nmm ² (DIN 54452) | | 5 - 10 N/mm² |
| Handling strength | | 15 - 30 min. |
| Final strength | (100 % strength) | 6-12 h |
| Temperature resistance | | -60°C to +200°C |

Anaerobe Kleb- und Dichtstoffe

Surface pre-treatment

Clean surfaces to be sealed.

Processing

WEICONLOCK is applied evenly straight from the Pen/the cartridge; avoid direct contact between dosing tip/metal. Apply continuous bead to one flange side, then assemble parts quickly and screw tight. For sealing appliations (pipe fittings), apply WEICONLOCK to the thread in circles. Screw the pipe thread together and tighten it to the desired alignment. Do not pour any WEICONLOCK back into the bottle that has already come into contact with metal. Even extremely small metal particles cause the adhesive to cure inside the bottle. Therefore, in serial production, the use of dosing devices is recommended.

Storage

Shelf life: at least 24 months at room temperature (+20°C).

Safety and health

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

30700200 Activator F, 200 ml, green 30955172 Dosing Tip, 1 PCE

Available sizes:

| 30510050 | WEICONLOCK® AN 305-10 Flange sealing, 50 |
|----------|---|
| 30310030 | |
| | ml, orange |
| 30510150 | WEICONLOCK® AN 305-10 Flange sealing, 50 |
| | ml, orange |
| 30510200 | WEICONLOCK® AN 305-10 Flange sealing, 200 |
| | ml, orange |
| 30510250 | WEICONLOCK® AN 305-10 Flange sealing, 250 |
| | ml, orange |
| 30510300 | WEICONLOCK® AN 305-10 Flange sealing, 300 |
| | ml, orange |
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The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the requested properties are recommended. A claim cannot be derived from them.