

WEICONLOCK® AN 305-74 Flange sealing



Flange sealing

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Technische Daten

Colour	orange
Gap bridging up to max.	0,5 mm
Breakaway torque	16 - 24 Nm
Prevail torque	5 - 10 Nm
Shear strength Nmm ² (DIN 54452)	5 - 10 N/mm ²
Handling strength	15 - 30 min.
Final strength (100 % strength)	12 h
Temperature resistance	-60°C to +180°C
IMPA Code	815212/13
ISSA Code	75.628.24/25

Anaerobe Kleb- und Dichtstoffe

WEICONLOCK®

Surface pre-treatment

To achieve optimum results, the mounting parts should be degreased and cleaned, e.g. with WEICON Surface (roughen the surfaces, if required). WEICONLOCK can also be used on uncleaned surfaces, e.g. screws as delivered. However, the cleaner the surface, the better the results achieved.

Processing

WEICONLOCK is applied evenly straight from the Pen/the cartridge; avoid direct contact between dosing tip/metal. Apply continuous bead to one flange side, then assemble parts quickly and screw tight. For sealing applications (pipe fittings), apply WEICONLOCK to the thread in circles. Screw the pipe thread together and tighten it to the desired alignment. Do not pour any WEICONLOCK back into the bottle that has already come into contact with metal. Even extremely small metal particles cause the adhesive to cure inside the bottle. Therefore, in serial production, the use of dosing devices is recommended.

Storage

WEICONLOCK has a shelf life of at least 24 months, when stored at room temperature in closed original container. Protect from heat sources and direct sunlight. The air contained in the Pen keeps WEICONLOCK liquid.

Safety and health

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

30700200 Activator F, 200 ml, green
30955172 Dosing Tip, 1 PCE

Available sizes:

30574150 WEICONLOCK® AN 305-74 Flange sealing, 50 ml, orange
30574200 WEICONLOCK® AN 305-74 Flange sealing, 200 ml, orange
30574300 WEICONLOCK® AN 305-74 Flange sealing, 300 ml, orange

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Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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